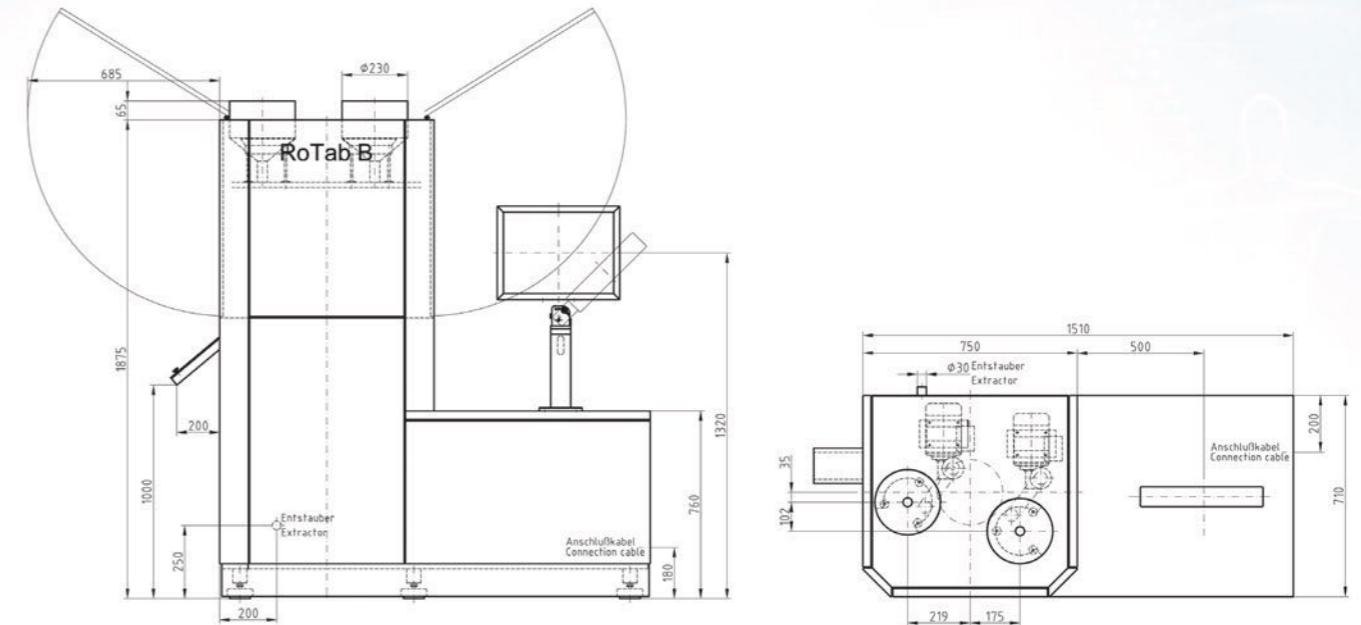


Technical Data



Technical data RoTab Bilayer	B-20	D-16	B/D-8	FlexAdapt X-16
Max tablet diameter	16 mm	25 mm	16/25 mm	25 mm
Number of punch stations	20	16	8/8	16
Tools (EU or IPT standard)	B - 30.16*	D - 38.1*	B/D	BBS/BB/B/D
Max. fill depth 1st layer	12 mm			
Max. fill depth 2nd layer	10 mm			
Max. pre and main compression force	10/60 kN			
Penetration range upper punch	2 - 8 mm			
Max. capacity in tabs/h	18 - 48,000**	14.4 - 38,400**	7.2 - 19,200**	14.4 - 38,400**
Power supply	400-480 V, 3P+N, 50/60 Hz, 6.5 kW			
Weight	1,300 kg			
Measurements in mm (L x W x H)	1,510 x 710 x 1,875			

* outer die diameter
 ** for single layer operation, depending on product

RoTab Bilayer

The key to bilayer tablet development!